

What is claimed is:

1. A method of attaching an active film onto a flexible package comprising the steps of:
heating a foil;
applying an active film to the foil; and
applying sufficient pressure to the active film and foil combination and sufficient heat to the foil so that active film adheres to the foil.
2. The method of claim 1 wherein the active film comprises two components and wherein the two components are an active agent and a polymer.
3. The method of claim 2 wherein the active agent is an absorbing material.
4. The method of claim 2 wherein the active agent is a releasing material.
5. The method of claim 2 wherein the active agent is an activation material.
6. The method of claim 1 wherein the active film comprise at least three components and wherein the three components are an active agent, a polymer and a channeling agent.
7. The method of claim 2 wherein a thickness of active film is in the range of about 0.05 mm to about 1.0 mm.
8. The method of claim 2 wherein the active film adheres to the foil solely by the heat and the pressure applied to the combination and without any additional adhesive materials.
9. A method of attaching an active film onto a flexible package comprising the steps of:
advancing a foil from a foil supply roll;
advancing an active film from an active film supply roll;
cutting the active film into a pre-determined length;
heating the foil;
applying the cut active film to the foil; and
applying sufficient pressure to the active film and foil combination and sufficient heat to the foil so that active film adheres to the foil.
10. The method of claim 9 wherein the active film comprises two components and wherein the two components are an active agent and a polymer.
11. The method of claim 10 wherein the active agent is an absorbing material.
12. The method of claim 10 wherein the active agent is a releasing material.
13. The method of claim 10 wherein the active agent is an activation material.
14. The method of claim 9 wherein the active film comprise at least three components and wherein the three components are an active agent, a polymer and a channeling agent.

15. The method of claim 10 wherein a thickness of active film is in the range of about 0.05 mm to about 1.0 mm.

16. The method of claim 10 wherein the active film adheres to the foil solely by the heat and the pressure applied to the combination and without any additional adhesive materials.